

## Operation and maintenance

Inspection and maintenance performed as required or at least with the above time interval. Inspection documented.

	General	Cleaning / Maintenance	Interval	Recommendation
<b>Aluminium Coated/ anodized surface</b>	Maintenance of powder coated or anodized aluminium surfaces will be limited to simple cleaning.	Simple cleaning with water and neutral detergent, such as dishwashing liquid. Use a soft brush or soft sponge. Rinse with clean water.	Every 6 months  Exposed areas*: Every 3 months	Finishing with wax to protect the surface. The surface becomes more resistant to dirt and will look cleaner and tidier. Prevents fading of the surface. Every 2 years.
<b>Glass</b>	Simple cleaning as required.	Simple cleaning with water and neutral detergent, such as dishwashing liquid. Use a soft brush or soft sponge. Rinse with clean water.	Every 6 months  Exposed areas*: Every 3 months	
<b>Brackets / Moving parts</b>	An element has to be fully functional and in good working condition. In addition to daily use, test function with fixed intervals for necessary maintenance and to comply with possible legal requirements.	Lubricate with acid free oil / grease. Simple cleaning without water.	1 annually  Exposed areas*: Every 6 months	Always keep bearings and fittings free from dirt.
<b>Joints</b>	Inspect joints periodically to ensure that function is maintained.  Injuries and their causes must always be clarified, eliminated and repaired before the repair of joints.	Simple cleaning with water and neutral detergent, such as dishwashing liquid.  Use a soft brush or soft sponge. Rinse with clean water.	1 annually	From an aesthetic and technical consideration is recommended to replace entire joints rather than sporadic repairs.
<b>Gaskets</b>	Simple cleaning. Dirt removal.	Lubricate with silicone oil. Simple cleaning. Wipe the dirt.	1 annually	Silicone causes sealing to retain flexibility and to close tightly.

\*Exposed areas: industrial and agricultural areas, coastal areas and areas with high concentration of traffic.